



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEL135M-2905-101-45
Job Sheet 188364



Part No: RBEL135M-2905-101-45

Job Qty: 6 ea

Part Name: Arrow Emblem



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/8/19

Job Tracking No:

Due Date: 1/24/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEL135M-2905-101 REV 9 IPP REV A 18.05.25 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		1/24/19	0.00	0.00	Purchasing		JAN 21 2019
110	Packaging	6 pcs		1/24/19	0.00	0.00	Packaging2		JAN 21 2019
120	QC	6 pcs		1/24/19	0.00	0.00	QC6		DAS 38
130	Packaging	6 pcs		1/24/19	0.00	0.00	Packaging3-1		58
140	QC21-SA	6 Ea		1/24/19	0.00	0.00	QC21		DA9-89

Part Op Descriptions: 100 - 1--Issue P/O to Studio Letterage; P/O 012259 2-Fabricate as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEL135M-2905-101-45P	Arrow Emblem	6 Ea (1 ea)	100-Purchasing	S/46219

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBEL135M-2905-101-45P	6	0	0

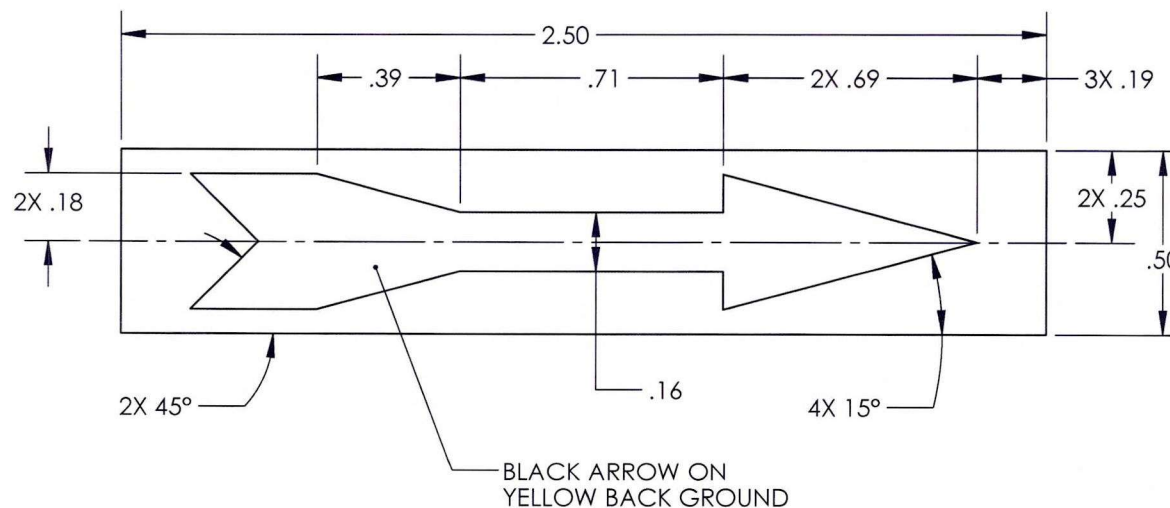
Part Specifications

Specifications could not be found.

Plex 1/14/19 7:46 AM dart.lavoie.chantal

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
9	16-0222	-45 CH'D DWG TO SHEET METAL TOLERANCE.	11/23/2016	RJC	SM



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK CENTER
NO. 188364 mcs
19-a-08

(-45)
ARROW EMBLEM

DART AEROSPACE	
TITLE HYDRAULIC PUMP DRIVE TOOL	
DWG NO. RBEL135M-2905-101-45	REV 9
MAT'L VINYL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .010 FRACTIONS ± 1/8
TREAT	.XX ± .03 ANGLES ± 1°
FINISH	.X ± .1 SURFACES = 125/
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: PERRITT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	EUROCOPTER EC135
SCALE 2:1	DATE 4/23/2010 SHEET 16 OF 18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042259



Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042259
PO Date: 1/14/19
Due Date: 1/21/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30

Freight Terms:
Special Comments:

E-MAILED
JAN 14 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188364	RBEL135M-2905-101-45P			Arrow Emblem	Firmed -		1/21/19	6 Ea	0 Ea	6 Ea	\$13.33333/Ea	\$80.00
Grand Total:													\$80.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47498
Date: 01/18/2019
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
6 ✓	RBEL135M2905-101-45P ✓ P.O.# 042259 ✓ Att: Chrisoula	13.3333		13.3333	80.00
	Subtotal:				80.00
	H - HST HST				10.40
Thank you for your business / Merci de faire affaire avec nous					

DAG
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9-86

Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	90.40
Comment: Wo# 24414			Amount Paid	0.00
Sold By:			Amount Owing	90.40

*** CERTIFICATE of CONFORMITY***				
Manufacture: <i>Studio SL2</i>				
Purchase order #: <i>042259</i> ✓	Packing Slip# <i>24414</i>	Part #: ✓	Drawing Rev: ✓	Serial/Batch: ✓
Description (Part Name): <i>RBE L135 M2905-101-450</i>			Quantity: <i>6</i> ✓	
Certification: We hereby certify that:				PLEASE CHECK BOX IF REQUIRED
1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications.				☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order.				☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.				☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document.				☒
Record Expiry Date of Materials: <i>2002/1/18</i>				
Authority: <i>3M</i>				
Approval: <i>Carol Ann Dubois</i>		Date: (yyyy/mm/dd) <i>2019/1/18</i>		
Signature: <i>Carol Ann Dubois</i>		Title: <i>Production Co-ordinator</i>		

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